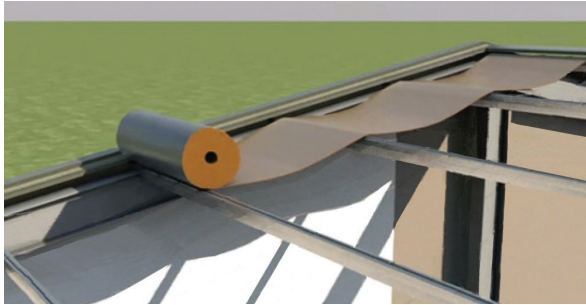


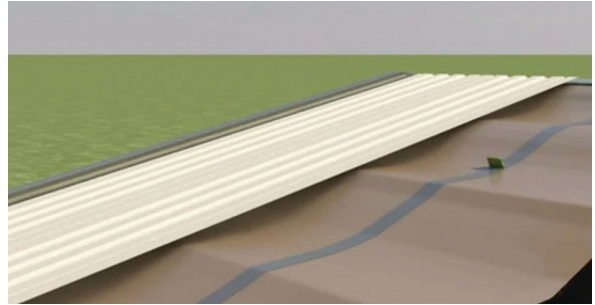


AIR-CELL®

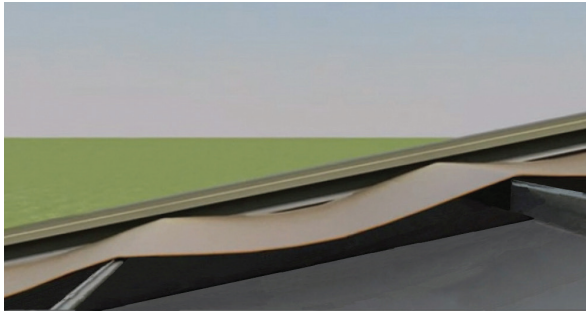
Commercial Metal Deck Roof Installation Instructions



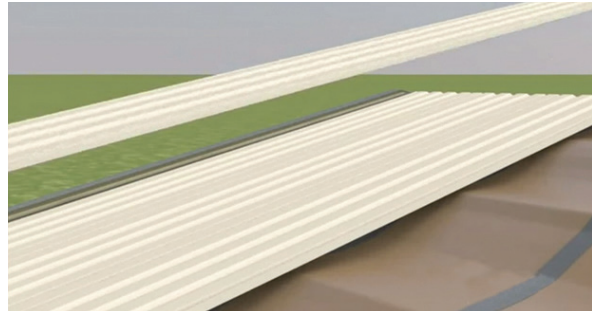
1. Lay Kingspan AIR-CELL perpendicular to purlins ensuring a 25 mm overlap into the gutter.



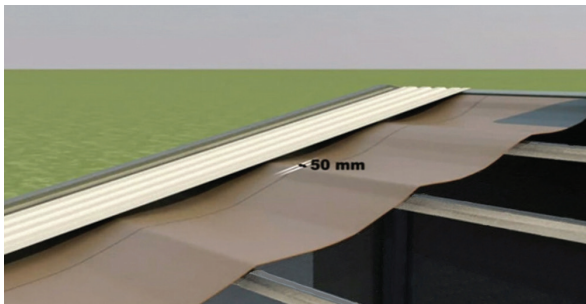
4. Use a plastic squeegee or blade to apply appropriate pressure to the tape. End joints should be overlapped by 600 mm if not taped.



2. Allow a nominal 40 mm sag between purlins. If mesh is used, ensure that the mesh is installed loosely to allow for this sag.



5. Fix roof sheeting by screwing through Kingspan AIR-CELL to the purlin.



3. Overlap by 50 mm at joints and apply 72 mm to 100 mm reinforced foil tape to top of join. Alternatively allow 150 mm overlap when joints are not to be taped.

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